P.O Box 3072, Fitzroy, New Plymouth 9 Swans Road, Bell Block, New Plymouth Phone: 06 7559139, Fax 06 7551410 www.independentoilfield.co.nz



ATTENTION	Gary Turner
COMPANY	Scientific Drilling
PURCHASE ORDER	0267
REPORT NUMBER	8687

TOOL DESCRIPTION NM Drill Collar											SIZI	6-1/2"	
NEW/USED	Tag O	il, Southern Cross A1 ST						28'	28' 1/2" SERIA		L NUMBE	R 84079	
TYPE OF INSPECTION	МТ		PT		Visual/	'dimei	nsional		Custome	r procedure			
	DS-1 Ca	at 3-5		APIRF	P7G-2		Othe	r					
Buffed outside diameter, threads and seals. Carried out above inspection.													
RESULTS: Serviceable								RESULTS: Serviceable					
Connection	NC50	NC50				Cor	nnection	NC46					
Outside Diameter				6-23/32"				Out	side Diamet	er		6-3/8"	
Internal Diameter	3-9/1	3-9/16"				Internal Diameter							
Tong Space				40-3/4"				Ton	g Space		46.0"		
Pin Length				4-13/32"				Pin	Pin Length				
Bevel Diameter				6-5/16"				Bev	el Diameter		6-1/32"		
Stress Relief Groove Diameter			NA	NA				Stre	ss Relief Gr	oove Diameter			
Stress Relief Groove Width			NA	NA				Stre	ess Relief G	roove Width			
Counter Bore Diameter								Со	Counter Bore Diameter Counter Bore Depth			4-7/8"	
Counter Bore Depth								Cou				23/32"	
Bore Back Cylinder Length								Bor	Bore Back Cylinder Length			NA	
Bore Back Diameter								Bor	Bore Back Diameter			NA	
No relevant indications were observed at the time of inspection.													
COMMENTS:		Post re-work of Box											
NOTE: IF API TOLERANCES DO NOT PERMIT, MORE EXTENSIVE REPAIRS MAY BE REQUIRED													
INSPECTOR	Kane McIsaac DATE IN									DATE INS	PECTED	9 th May 2014	